



# **Ergonomic Tool Handling** with or without Position Control

Perfectly coordinated stand and gantry solutions guide the screwdriving tool securely to the assembly position and take the strain off the operator.

Position control systems ensure that at the right place, at the right time, the correct connection element is assembled to the correct torque.



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## **Tool Handling with Position Control**

### **Optional systems:**

- Position control stand
- Position control gantry

#### Notes:

- Monitoring of the screw position and screw sequence, freely programmable
- Individual screw tightening parameters available for each screw position
- Takes the strain off the operator by absorbing the reaction torque
- Vertical screwdriver guidance
- Optionally with integrated vertical stroke to relieve the operator. The pressure is activated by a cylinder.
- Sequential ordering of the connection elements according to position

#### **Tool Handling without Position Control**

#### **Optional systems:**

- Linear stands
- Rail-guided torque relief arms
- Parallelogram stands
- Balancers

#### Notes:

- Takes the strain off the operator by absorbing the reaction torque
- Vertical screwdriver guidance
- Optionally with integrated vertical stroke to relieve the operator. The pressure is activated by a cylinder.

# APPLICATIONS



# Example: Assembly of electronic components

#### Components of the work station

- Position control gantry
- Aluminium base frame
- Automatic screw feeding using sword feeder
- CleanFeed concept for technical cleanliness
- Intuitive Pick-to-Light feeding module
- EC-Servo screwdriving system
- Toolbox bit exchange system
- DCOS control system

#### Notes:

- Ensures Technical Cleanliness
- Monitors screw position and screw sequence
- Automatically assigns the type of connection element and screw program to the screw position
- Torque and angle control
- Data recording and storage in data bank, connection to data management system
- ESD capability

# Example: Assembly of sunglasses

## Components of the work station

- Parallelogram arm
- Aluminium base frame
- Intelligent workpiece fixtures with visual indication on screwdriver housing (green = pass / red = fail)
- Automatic screw feeding via vibratory spiral bowl
- Torque evaluation via integrated measurement equipment
- DCOS control system

#### Notes:

- Displays the status of assembly for the operator directly at the screw location
- Recognises and confirms presence of all required components
- Checks the number of screw assemblies per component
- Numerous communication interfaces



#### Functionality

The best process reliability can be achieved with the use of a position control stand/position control gantry which coordinates, optimises and controls the complete production process.

The stand/gantry can be operated with screwdrivers of the EC or EC servo series. They enable free programming of the screw tightening – torque, angle, speed, waiting time and rotational direction are individually adapted to the screwdriving task. The integrated torque and angle recording enables the exact control of the screw tightening as well as the documentation of important processing parameters.

The position recognition feature increases processing reliability in applications where several screw positions need to be assembled in a certain order on one product. As soon as the position control stand/position control gantry is in the correct position screw tightening will begin. Equipped with guidance hardware and software, the stand/gantry will only allow activation of the correct function once situated in the correct position.

The position control is able to guide inputs and outputs depending on the application. This includes functions such as clamping and locking workpieces, feeding connection elements and activating measurement functions. If there are a large number of screw positions the position control stand /position control gantry can be used to determine and monitor the relevant operating mode required and the order of positions, the screw can only be tightened if the worker has kept the order in the correct sequence.

# Control and Visualisation of the Position Control Stand

The integrated electronics provide comprehensive options for control of the assembly process and contain the following components:

- Linux based mini PC
- 24V inputs and outputs (for PLC, toolbox and AST11)
- HDMI connection for a standard PC monitor
- Ethernet bushing for the integrated web server
- Serial interface for fieldbus module (optional accessories)
- Connections for up to 3 position sensors
- Connection for part sensor
- 4 LEDs for status signals

There are four LEDs on the base stand displaying the status of the procedure, they signal the status of the screw assembly, a correctly assembled position is displayed



as green, an incorrectly assembled position as red and further work on the workpiece is prevented until the error is sorted and corrected by the operator. Only then can the operator carry on and assemble the next screw position. An orange LED indicates the "power signal" and blue is for "system ready".

The position control stand can be used with the following operating modes:

- stand-alone operation with AST11 sequence controller
- stand-alone operation with AST11 sequence controller with toolbox

The operator can upload an image of the product and using program creation with "teach mode" each screwdriving position on the image can be indicated by the stand at the actual original positions. Up to 1000 screwdriving positions can be set per program whereas the number of possible programs in operation with the input and output interface is limited to 120 programs and 120 screw positions.

- operation with MICROMAT-F/MINIMAT-F screwdriver with additional pneumatic controller pc11/pc20
- operation with external fieldbus module (ProfiBus, ProfiNet, EtherCat, EthernetIP)

#### **Process visualisation**

The monitor, used for visualisation of the process, can be connected via the HDMI on the base stand of the position control stand. The monitor gives the operator exact instructions and shows in colour which positions on the product have already been assembled. If the screwdriver mounted on the stand is at the pre-set X-Y coordinate, then this is marked on screen in colour and with a text display "OK" or "NOT OK". The lit up status LEDs on the base stand also inform the operator of the current status of the screw assembly.

The web interface is used for adjustment of the processing sequences where the operator can adjust all settings as well as setting controller configurations.

An additional module "processing display web interface" can also display the current status in quasi real time on the HDMI monitor. This enables assembly processes to be monitored on a remote PC or via smartphone or tablet.

# Control and Visualisation of the Position Control Gantry

The position control gantry functions via a processing and system controller (DCOS). Further details and technical data for the DCOS can be found in our brochure D3350E.

Our technical consultants are happy to help with your configuration.

## Position control stand - coordinates, optimises and controls the complete production process

# **Advantages:**

- increased process reliability
- control of processing steps
- visualisation via monitor
- integrated electronics into the base stand
- high ergonomics

### Technical data – Position control stand

integrated electronics into the base stand				with	analog outpu	Technical data			
axes	: X, Y	axes: 2	X, Y, Z	axes: X, Y		axes: X, Y, Z		Technical data	
Туре	Part no.	Туре	Part no.	Туре	Part no.	Туре	Part no.	For torque reaction up to Nm/in.lbs	Weight of horizontal arm kg/lbs
PKS20	448000A	PKS20-Z	448000D	PKS20-A	448000G	PKS20-A-Z	448000J	20/177	7.85/17.3
PKS50	448000B	PKS50-Z	448000E	PKS50-A	448000H	PKS50-A-Z	448000K	50/443	32/70.4
PKS150	448000C	PKS150-Z	448000F	PKS150-A	448000l	PKS150-A-Z	448000L	150/1328	36/79.2

#### Required accessories for position control stand with integrated electronics into the base stand

Power supply	Туре	PKS-EU	PKS-US	PKS-CN	
	Part no.	102329A	102329B	102329C	
Source (AC)	V/Hz	100-240 / 50/60			
Output (DC)	VDC	24			

More required accessories: balancers (see page 15) and screwdriver adapter or V-mounting bracket (see pages 16/17).

## Optional equipment for position control stand

Designation	Part no.	Suitable for	Weight kg/lbs	Note
Interface fieldbus external (FBC4) Profibus	428010A			
Interface fieldbus external (FBC4) Profinet	428010B			
Interface fieldbus external (FBC4) Ethercat	428010C			
Interface fieldbus external (FBC4) EthernetIP	428010D	DKO Lasa jul		
Connection cable PKS $\leftrightarrow$ fieldbus controller FBC4	101291A	PKS types with		
Connection cable PKS $\leftrightarrow$ sequence controller AST11	101289A	Integrated electronics		
Connection cable PKS $\leftrightarrow$ sequence controller AST12	101289C			
Connection cable PKS $\leftrightarrow$ pneumatic controller pc11	101293A			
Connection cable PKS $\leftrightarrow$ Toolbox TB7	101294A			
Connection cable PKS $\leftrightarrow$ ComCenter ED	on request			
Ceiling support	426540A	PKS20/-Z/-A/-AZ		For better stability of the stand and increased
Ceiling support	426540B	PKS50/-Z/-A/-AZ PKS150/-Z/-A/-AZ		precision the easy to install ceiling support can be attached.
Horizontal drawback	3798220	PKS20/-Z/-A/-AZ	0.5/1.1	
Horizontal drawback	379822P	PKS50/-Z/-A/-AZ PKS150/-Z/-A/-AZ	0.5/1.1	
Clamping unit vertical	426878A	PKS20/-Z/-A/-AZ	0.4/0.88	This clamping unit is used in combination
Clamping unit vertical	426878B	PKS50/-Z/-A/-AZ PKS150/-Z/-A/-AZ	3.1/6.8	with the DEPRAG FEED MODULE (DFM). The adapted design of the clamping unit fits seam- lessly with the position control stand.
Clamping unit with cylinder stroke 140mm, vertical pressure 120N at 6 bar/85psi	4131441	PKS20/-Z/-A/-AZ	1.4/3.1	For use without DFM the servo support func-
Clamping unit with cylinder stroke 130mm, vertical pressure 290N at 6 bar/85psi	413144J	PKS50/-Z/-A/-AZ PKS150/-Z/-A/-AZ	6.3/13.9	via clamping unit with integrated cylinder.
Suitable pressure regulator valve	968299A	Clamping unit with cylinder		to set the cylinder power
Monitor with touch feature	104363			12.1" / resolution 1280 x 800
Connection cable PKS $\leftrightarrow$ Monitor with touch feature	104709	PKS types with integrated electronics		
Software WEB-VISU-POSI (release code)	101890			process visualization via web interface

More optional equipment: intelligent software packages combined with standardised hardware - please find details on page 8.

# WITH POSITION CONTROL



#### Optional equipment to combine with the position control stand



Please consider both the weight of the horizontal arm and of the screwdriver in order to select the appropriate balancer. We highly recommend the use of two balancers to spread the total weight more evenly.

## Position control gantry - for position control of tools in manual workstations

### Advantages:

- increased process reliability
- control of processing steps
- high ergonomics through
  - → easy accessibility and clear view of the screw positions
  - → tool weight offset by the balancer
- high repeatability
- increased user friendliness due to significantly reduced movement of mass

# Technical data – Position control gantry

Position measuring system X/Y		incremental, nor	n-contact, magnetic
Optional: position measuring system Z		incremental, cab	ble rope position measuring device
Maximum travel distance (X/Y/Z)			
for handheld screwdrivers	mm/in.	850/740/310	/ 33.15/28.86/12.1
for DEPRAG FEED MODULE	mm/in.	710/670/310	/ 27.69/26.13/12.1
Outer dimensions (WxD) basic version	mm/in.	1100 x 1060	/ 42.9 x 41.34

The abovementioned travel distance indicates the maximum value. In practice the exact version is adjusted to your requirements. Please contact us to discuss.

#### Optional equipment for position control gantry (also suitable for position control stand)

Intelligent software packages						
DFUN	DVIP	DPRO	DAST	DSPEC		
DFUN10 no. 815454		DPRO10 no. 815632				
DFUN50 no. 815455	DVIP50 no. 815629	DPRO50 no. 815633		Dart no boood upon order		
DFUN100 no. 815456	DVIP100 no. 815630	DPRO100 no. 815634	DAST100 no. 815641	Part no. based upon order		
DFUN200 no. 815457	DVIP200 no. 815631	DPRO200 no. 815635	DAST200 no. 815642			

Intelligent software packages combined with standardised hardware based on an industrial PC enable individual solutions tailored to your application. Perfectly coordinated interfaces between standard components and an intuitive operator guidance guarantee the best in user friendliness. Our technical consultants are happy to help develop your set-up. Additional information can be found in brochures D3390E and D3350E.

#### The standardised software packages:

DFUN DEPRAG FUNction combines and controls all standard functions on the manual work station	DEPORTS Total to Total to Total total Total and Safety Multituder Total	<b>DPRO DEPRAG PROcess</b> processing control and data handling (product data acqui- sition, machine data logging, manufacturing execution sys- tems, Industry 4.0)
DVIP DEPRAG VIsion and Position position control guidance and visualisation of the assembly tasks		DAST DEPRAG AblaufSTeuerung operation of all EC screw- driver sequence controllers centrally via DCOS operator panel
	DSPEC DEPRAG customer SPECification the software solution cus- tomised to your specific	

application



## Optional equipment to combine with the position control gantry



Please consider both the weight of the Z axis and of the screwdriver in order to select the appropriate balancer. We highly recommend the use of two balancers to spread the total weight more evenly.

## Linear stand - for ergonomic and process reliable tool guidance

## **Advantages:**

- user friendly
- ergonomic
- support of the tool weight
- fast and secure positioning

DEPRAG linear stand for ergonomic process reliable guidance of your tool, used to support the tool weight and for fast and secure positioning.

Please contact us if you require a special linear stand for e.g. ceiling suspension, with longer extension or with locking mechanism.

# Technical data – Linear stand

For torque	Working area	Pullout	Grid dimension	Column-Ø	Height	Height	Weight of hori-	
reaction up to	A	S	R	D	h	Н	zontal arm	Part no.
Nm / in.lbs	mm/in.	mm/in.	mm/in.	mm/in.	mm/in.	mm/in.	kg/lbs	
for screwdrive	er, straight							
20 / 177	217-329 / 8.5-12.8	242 / 9.4	28 / 1.1	20/0.78	115-1082 / 4.5-42.2		2 / 4.4	408010A
50 / 443	222-348 / 8.6-13.6	342 / 13.3	42 / 1.6	30 / 1.17	185-1014 / 7.2-39.5	1220 / 47.58	6.7 / 14.7	408010B
150 / 1328	279-383 / 10.9-14.9	324 / 12.6	52 / 2.0	50 / 1.95	194 - 983 / 7.6-38.3		13.7 / 30.1	408010C
for ESD screw	vdriver, straight							
20 / 177	217-329 / 8.5-12.8	242 / 9.4	28 / 1.1	20 / 0.78	135-1102 / 5.3-43	1040 / 40.06	2 / 4.4	408010D
50 / 443	222-348 / 8.6-13.6	342 / 13.3	42 / 1.6	30 / 1.17	205-1034/8 -40.3	1240/40.30	6.7 / 14.7	408010F

Required accessories: balancers (see page 15) and screwdriver adapter or V-mounting bracket (see pages 16/17).

#### **Optional equipment for linear stand**

Designation	Part no.	Suitable for	Weight kg/lbs	Note
Horizontal draw back	379822N	Linear stand no. 408010A	0.5 / 1.1	
Horizontal draw back	379822L	Linear stand no. 408010B	1 / 2.2	
Horizontal draw back	379822M	Linear stand no. 408010C	1 / 2.2	
Clamping unit with cylinder incl. start button	on request	Linear stands		takes up the contact pressure of the screwdriver and relieves the operator
Clamping unit vertical	on request	Linear stands		the clamping unit is only used in combination with the DEPRAG FEED MODULE (DFM) or the ERGOMAT-Z screwdriver



Please consider both the weight of the horizontal arm and of the screwdriver in order to select the appropriate balancer. We highly recommend the use of two balancers to spread the total weight more evenly. We recommend the use of linear stand 408010B for tools with total length  $\geq$  450mm and for screwdrivers size 2 in conjunction with our feeding systems.

# Parallelogram stand - for screwdriver, straight

for torque reaction	Capacity	Working area	Height max.	Part no.		
up to Nm/in.lbs	kg/lbs	mm/in.	mm/in.			
45 / 400	0-2/0-4.4	150-610/5.85-23.8	600 / 23.4	406253A		
Required accessories: Screwdriver adapter or V-mounting bracket (page 16/17).						

Parallelogram stand with adjustable starting position, spring loaded.

#### Additional swivel-arm - for parallelogram stand 406253A

Working area mm/in.	Part no.
250 / 9.75	347607
400 / 15.6	811733A



#### Rail-guided torque relief arm

**maximum torque 20 Nm** - for screwdriver in straight version and pistolgrip, consisting of:

Pos.	Designation	Part no.
1	End stop	809911
2	Lateral stop (functions only in connection with elevation stop)	809912
3	Elevation stop	809913
4	Parallelogram arm with guide carriage	809914
5	Guide rail, length 1 m / 2 m / 3 m	8099151/8099152/8099153
6	Telescope holder	809907
7	Suitable screwdriver adapter	see page 16
8	Guide carriage (separate), with aluminium plate 100x100x20 mm	809910
4/2/3	Parallelogram arm with guide carriage, lateral- and elevation stop	809926A

This parallelogram arm is recommended for larger work areas above the workstation (ceiling-mount). The torque relief arm consists of the parallelogram arm with guide carriage (4), which slides on rails (5). An integrated axis in the guide carriage allows the arm to swivel. The end stop (1) prevents the derailing of the guide carriage at the end of the rails. The elevation stop (3) is required for the correct function of the lateral stop (2).

For the function of parallelogram arm (pos. 4) positions 1 / 2 / 3 and 5 are also necessary.

To hold screwdriver pos. 7 or pos. 6 together with pos. 7 are necessary.

Please find further information on page 12.



#### Further information about the rail-guided torque relief arm



The rails are available in 1, 2 and 3 meter long pieces (3.3 ft., 6.6 ft. and 10 ft.). 3 meter long pieces (10 ft.) can be joined together. If the rails are installed high above the work station, the telescope holder should be used.



An angle larger than  $60^\circ$  between the rails and the parallelogram arm should be avoided, since it will result into sluggish positioning.

Furthermore, it may also cause the guide carriage to move when reaching torque.



# Swivel-arm for table installation

Track profile C-rail 30 x 32 mm

Length (L) mm/in	Capacity (P)	Part no.	
630 / 24.57	16 / 35.2	811600A	
1000 / 39	10 / 22	811627A	

### **Additional swivel-arm**

Track profile C-rail 30 x 32 mm

		-
Length (L)	Capacity (P)	Part no.
mm/in.	kg/lbs	
630 / 24.57	16 / 35.2	811601A
1000 / 39	10 / 22	811630A

# WITHOUT POSITION CONTROL

## Swivel-arm for wall installation

Track profile C-rail 30 x 32 mm

Length (L) mm/in.	Capacity (P) kg/lbs	Part no.			
630 / 24.57 1000 / 39	20 / 44 16 / 35.2	811602A 811731A			
All swivel-arms are delivered with extended high arm tips. Through dismantling of a cone plate the arms can be set horizontally.					



# **Balancer stand**

for screwdriver straight (motor size 0)

Capacity	Working area	Height	Part no.				
kg/lbs	mm/in.	mm/in.					
0.2-0.26/0.44-0.57	540-640 / 21-25	750 / 29.25	324348H				
with maintenance u	nit and vacuum inte	rruption for screw s	uction *)				
0.2-0.26/0.44-0.57	0.2-0.26/0.44-0.57 540-640 / 21-25 750 / 29.25 324348G						
with maintenance unit, vacuum- and supply air interruption *)							
0.2-0.26/0.44-0.57	540-640 / 21-25	750 / 29.25	3243481				
*) Injector je optiopal og upment							

\*) Injector is optional equipment



# Telescopic torque arm

for screwdriver, s	straight
--------------------	----------

For torque	ue Working area		Part no.	Weight
reaction up to		max.		
Nm/in.lbs	mm/in.	mm/in.		kg/lbs
15 / 130	430- 925 / 16.77-36	-	408351A	1.14/2.5
22 / 195	540-1200/21 -46.8	-	408351B	1.6 /3.5

#### **Required accessories:**

Screwdriver adapter or V-mounting bracket (see pages 16/17). Please find suitable balancers on page 15.

Optional equipment:						
Stand	400/15.6	408351C	1.3 /2.86			
Clamping piece for pipe mounting						
(clamping range dia. 25 - 50 mm)	-	408351D	0.25/0.55			



# WITHOUT POSITION CONTROL



# **Screwdriver stand**

	Screwdriver	Screwdriver	
Suitable for	right-/left rotation	reversible	
stationary screwdriver spindles	Part no.	Part no.	
	335100A	335100A	
for this screwdriver adapter (without spindle mountin	g hole) for pneumatic screwdrivers		
Motor size 0	336080A	336080A	
Motor size 1	336080A	336080A	
Motor size 2, without and with offset gearing	336080C	336080C	
Motor size 3, without and with reduction gearing	336080C	336080C	
Motor size 4	336080C	336080C	
for this screwdriver adapter (with 1 spindle mounting	hole) for pneumatic screwdrivers		
Motor size 0	336081	336081	
Motor size 1	340995	340995	
Motor size 2, without and with offset gearing	3380031	3380031	
Motor size 3, without and with reduction gearing	326851	333953	
Motor size 4	395717	395717	
for this screwdriver adapter (without spindle mountin	g hole) for electric screwdrivers		
Series 320E19/320E22	336	5080A	
Series 320E27	330	5080A	
Series 320E36	336	5080A	
for this screwdriver adapter (with 1 spindle mounting	hole) for electric screwdrivers		
Series 320E19	160135		
Series 320E22	340995		
Series 320E27	3380031		
Series 320E36	326851		

\*) Screwdriver adapter for other screwdriver sizes upon request

## **Balancers**

Capacity	Max.	Weight	Part no.		Part no.	
Irom - to	capie travei	ka/lba	with	for rigid	for rigid mounting on the	
kg/ibs	111/11.	kg/ibs	snap hook	linear stand	position control stand	
without vacuum interruption						
0 - 0.5 / 0 - 1.1		0.4 / 0.88	833320A (L) A	8333201A	8333202A	
0.3 - 1.5 / 0.7 - 3.3	1.6/5.2	0.5 / 1.1	833320B	8333201B	8333202B	
1.2 - 2.5 / 2.6 - 5.5		0.6 / 1.3	833320C	8333201C	8333202C	
0.5 - 2 / 1.1 - 4.4	05/01	00/10	833390A	8333901A	8333902A	
1.5 - 3 / 3.3 - 6.6	2.5 / 8.1	0.8 / 1.8	833390B	8333901B	8333902B	
2 - 5 / 4.4 - 11		3.3 / 7.3	833395A	8333951A	8333952A	
4 - 8 / 8.8 - 17.6	2 / 0 9	07/01	833395B	8333951B	8333952B	
7 - 10 / 15.4 - 22	3 / 9.0	3.7 / 0.1	833395C	8333951C	8333952C	
10 - 14 / 22 - 30.8		3.9 / 8.6	833395D	8333951D	8333952D	
12 - 20 / 26.4 - 44		15.9 / 35	810350C	-	-	
20 - 30 / 44 - 66	0 / 6 5	16.3 / 36	810351C	-	-	
30 - 45 / 66 - 99	2 / 0.5	18 / 39.6	810352C	-	-	
45 - 60 / 99 - 132		18.4 / 40.5	810353C	-	-	
with vacuum interruption and	integrated injecto	r for screwdrivers \	with screw suction			
0 - 0.5/0 - 1.1			833402D	8334021D	8334022D	
0.3 - 1.5/0.7 - 3.3	1.6 / 5.2	0.6 / 1.3	833402E	8334021E	8334022E	
1.2 - 2.5/2.6 - 5.5			833402F	8334021F	8334022F	
with conical rope barrel in order to balance the suspended load at any required pulling level						
0.4 - 1.2 / 0.88 - 2.6		1.3 / 2.9	828003A	-	-	
1.2 - 2.6 / 2.6 - 5.7		1.4/3	828003B	-	-	
2.6 - 3.8 / 5.7 - 8.4	1.5 / 4.9		828003C	-	-	
3.8 - 5.2 / 8.4 - 11.4		1.5 / 3.3	828003D			
5.2 - 6.5 / 11.4 - 14.3			828003E	-	-	

# Hose balancers

Capacity	Max.	Hose	Air connection	Weight	Part no.
from - to	hose length	I.D.			
kg/lbs	m/ft.	mm/in.		kg/lbs	
0.4 - 1.2 / 0.88 - 2.6				1.2 / 2.6	824069A
1.2 - 2.2 / 2.6 - 4.8	0.8 / 2.6	5 / 0.2	<sup>1</sup> /4" f / coupler 804251	1.3 / 2.86	824069B
2.2 - 3 / 4.8 - 6.6				1.4 / 3.08	824069C

With the DEPRAG balancers, tools, machines and parts can be suspended completely balanced, at any height and moved up and down effortlessly. The balancers are suspended in such a way that the required work height is within the available stroke height.

## Spiral hoses - for balancers with vacuum interruption

Hose	D	L	L		
I.D.		working area	fully extended	Connection	Part no.
mm/in.	mm/in.	m/ft.	max. m/ft.		
for supply air NANC	MAT / MICROMAT	screwdriver			
4 / 0.16	32 / 1.25	0.8 - 2 / 2.6 - 6.6	3/ 9.8	plug 801555/coupler 820301	346697D
for supply air MININ	IAT screwdriver (mo	tor size 1)			·
4/0.16	32 / 1.25	0.8 - 2 / 2.6 - 6.6	3/ 9.8	plug 801555/coupler 820367	346697H
for supply air MININ	IAT screwdriver (mo	tor size 2)			
6/0.23	65 / 2.54	1 - 2.5 / 3.3 - 8.2	5 / 16.4	plug 323213/coupler 804282	346697K
vacuum hose with c	connection for inject	or			
(screwdriver motor s	sizes 00, 0, 1, 2, 2.5	5 and 3)			
4 / 0.16	32 / 1.25	0.8 - 2 / 2.6 - 6.6	3/ 9.8	plug 820366	346697J
		Couple	r spi	ral hose	plug

Please find further spiral hoses in our brochure D3340E on page 4.

# Screwdriver adapter for electric screwdrivers

Suitable for screwdriver style	Series	Screwdriver adapter, not turnable - standard version, Part no.	
	320EGx22	4008331U	
EC screwdriver MINIMAT-EC, straight	320EGx27 / 321EGx27	4008331U	
	320EGA/EGT36	118246B	
EC screwdriver MINIMAT-EC,	320EWT27	4008331V	
angle head design	320EWT36	400833W	
	342EGT-0003	4008330E	
Electric screwdriver, handheld, straight	342EGx-0012/0019	4008330B	
	342EGx-0029/0049	4008330C screwdriver adapter,	
	342EGx-0088/0120	4008330D part no. 118246B	
Digital screwdriver MINIMAT-ED, straight	330EGx36	118246B	
Suitable for screwdriver style	Series	Screwdriver adapter, turnable - standard version, Part no.	
	320EGA27	367300E	
	320EGA36	367300D	
EC aprovidriver MINIMATEC pistol grip	320EPT27	367300A	
eo screwanver minimizi-eo, pistol grip	320EPT36	367300F screwdriver adapter, part no. 367300D	
Suitable for screwdriver style	Series	<b>Screwdriver adapter, turnable - special version,</b> Part no. for screwdrivers in conjunction with feeders only - in tight and badly accessible locations	
EC screwdriver MINIMAT-EC, straight	320EGx27	401014B	

# Screwdriver adapter for pneumatic screwdrivers

Suitable for screwdriver style	Motor size	Screwdriver adapter, not turnable - standard version, Part no.	
NANOMAT, straight, push-to-start	00	400833Y	
	1	4008331A	
MINIMAT, straight, push-to-start	2 and 2.5	400833B	
	3	400833A	
MINIMAT, straight, lever-start	2/2.5/3	400833C	
MINIMAT, straight, remote-start	4 with off-set gear 4 without off-set gear	400833K (Linearstativ 408010C) 922644	
	2	400833W	adapter.
MINIMAT, angle head design	2.5	4008331N	part no.
	3	400833N	400833Y
	4	400833L	
Suitable for screwdriver style	Motor size	Screwdriver adapter, turnable - standard version, Part no.	
MINIMAT, straight	2	367300E	screwdriver
MINIMAT, pistol grip	2	367300A	adapter,
	2.5	367300B	part no.
	3	367300C	367300E
			O
Suitable for screwdriver style	Motor size	Screwdriver adapter, turnable - spec	cial version, Part no.
	WOTON SIZE	for screwdrivers in conjunction with feeders of	only - in tight and badly accessible locations
MINIMAT	1	401014A	(please find picture on page 18)
	2	401014B	
	2.5	401014D	
	3	401014C	

# ACCESSORIES

Designation	Suitable for	Part no.	Picture	
V-mounting bracket all-purpose applications	all tools upto a max torque of 1 Nm	4008331E	bracket range dia. 16.5-36 mm/0.64-1.4 in.	
	all tools upto a max torque of 20 Nm	400833E	bracket range dia. 20 -54 mm/0.78-2.1 in.	
	all tools upto a max torque of 40 Nm	4008331R	bracket range dia. 43 -64 mm/1.7 -2.5 in.	
Adapter, turnable 45° and 90°	all screwdriver adapter (not for 400833K)	400833P	200	
Support ring	pneumatic screwdrivers, straight with push-to start (not for screwdrivers in conjunction with feeders) motor size 1 / motor size 2 / motor size 3	3870321 / 389775A / /	398704A	
	MINIMAT-EC screwdriver, straight series 320EGx27 series 320EGx36	4055451E 4055452D		
Pistol grip	pneumatic screwdrivers, straight, in conjunction with feeder motor size 1 (ERGOMAT, type 347V) motor size 1 (MINIMAT) motor size 2 (MINIMAT) motor size 2.5 (MINIMAT)	4055451A 40554511 4055452B 4055451C		
Foam rubber grip	pneumatic screwdrivers, straight (not suitable for ESD screwdriver, screwdriver in conjunction with feeder and screwdriver with lever-start) motor size 0 / motor size 1	833058 / 821702		
Handle	MINIMAT-EC screwdriver, straight series 320EGA36	415795	C,	
	pneumatic screwdrivers, straight motor size 1 (also in conjunction with feeder) motor size 2 motor size 2.5 motor size 2.5 in conjunction with feeder motor size 3	354660B 328536L 360749 3607491 328756A	handle for EC screwdrivers handle for pneumatic screwdrivers	
	pneumatic screwdrivers, pistol grip motor size 2.5 (also in conjunction with feeder) motor size 3 (also in conjunction with feeder) motor size 4	3607493 4109711 4109711		



Screwdriver adapter, turnable, standard version, part no. 367300D



Screwdriver adapter, turnable, special version, part no. 401014A





